

# TIER 1 FABRIC BOOK

Directional Fabric Proudly Woven In The USA



**Guilford of Maine**

**ghent.**  
a **GMI** company.



## Guilford of Maine

Our first tier is a high quality Guilford of Maine polyester. This line includes seven colors: Gray, Blue, Black, Red, Taupe, Teal and Beige. Guilford of Maine woven textiles date back to 1865 with the capabilities of designing and producing 100% of their yarns and fabrics every step of the way.

Specifications:	Performance:
Contents: 100% polyester	Breaking Strength (ASTM D5034) <ul style="list-style-type: none"><li>• 250 lbf min. warp and fill</li></ul>
Weight: 16.7 ± 1.0 oz./lin. yd.	Tear (ASTM D2261) <ul style="list-style-type: none"><li>• 20 lbf min. warp and fill</li></ul>
Width: 54" minimum usable	Seam Slippage (ASTM D4034) <ul style="list-style-type: none"><li>• 50 lbf min. warp and fill</li></ul>
Treatment: BLOCKaide™	Pilling resistance (ASTM D3511) <ul style="list-style-type: none"><li>• Class 4 min.</li></ul>
Backing: Acrylic	Colorfastness to light (AATCC 16 Option 3) <ul style="list-style-type: none"><li>• Grade 4 min. at 40 hours</li></ul>
Finish	Colorfastness to crocking (AATCC 8) <ul style="list-style-type: none"><li>• Grade 4 min. dry &amp; Grade 3 min. wet</li></ul>
Width	Colorfastness to water (AATCC 107) <ul style="list-style-type: none"><li>• Class 3 min. for staining</li><li>• Class 4 min. for color change</li></ul>
Flammability	Flammability <ul style="list-style-type: none"><li>• CA Tech Bulletin 117 Sec. E</li><li>• NFPA 260/UFAC Fabric Classification - Class I</li></ul>
Maintenance	Wyzenbeek Abrasion resistance (ASTM D4157) <ul style="list-style-type: none"><li>• 1,000,000 double rubs min. cotton duck</li></ul>

### Cleaning Code:

Standard Care Label W-S.

Clean with water based cleaning agents, foam or pure, water free solvents.  
Vacuuming or light brushing is recommended to prevent dust and soil buildup.

